



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

JUN 29 2018

D206-559-033
Job Sheet 179981



Part No: D206-559-033

Job Qty: 1 ea

Part Name: 206L Series/407 Bearpaw Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/27/18

Job Tracking No:

Due Date: 7/10/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV L SHEET 7 IPP Rev:A 09-02-03 new issue DD verified by:JLM IPP Rev B 10.10.04 per DSI9527
EC verified by:DD IPP REV:C 14.05.01 AS PER ECN14-544 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/10/18	7/10/18	0.00	0.00	Start Up Stores/Pkg-2		JUL 10 2018
105	Packaging	1 pcs	7/10/18	7/10/18	0.00	0.00	Packaging1-2		JUL 10 2018
110	QC	1 pcs	7/10/18	7/10/18	0.00	0.00	QC4		
115	DC	1 pcs	7/10/18	7/10/18	0.00	0.00	DC		
120	Packaging	1 pcs	7/10/18	7/10/18	0.00	0.00	Packaging3		
130	QC21-FG	1 Ea	7/10/18	7/10/18	0.00	0.00	QC21		JUL 11 2018

Part Op 115 - Photocopy bluefile and type labels per PPP D206-559-033 CHG 003
Descriptions: 120 - Identify and pack for shipping as per PPP D206-559-033

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-17A	Bolt	12 Ea (12 ea)	90-Start up Operation	5056003x3
AN4-20A	Bolt	12 Ea (12 ea)	90-Start up Operation	5054100
D3859-041	Wearplate Assembly	2 Ea (2 ea)	90-Start up Operation	5090353
MS21042L4	Nut	12 Ea (12 ea)	90-Start up Operation	5075983
NAS1149D0463J	Washer	12 Ea (12 ea)	90-Start up Operation	5067900

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-17A	12	251	0
	AN4-20A	12	49	0
	D3859-041	2	16	0
	MS21042L4	12	1,721	0
	NAS1149D0463J	12	3,018	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S090572



Part: D206-559-033

Job No: 179981

Serial No/Batch: S090572

Revision:
Inspector:
Exp Date:
Instructions:

Date: 07/10/18

REFERENCE ONLY

DART AEROSPACE LTD.

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

REFERENCE ONLY

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Date: 11.04.08

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Description: BEARPAW INSTALLATION

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